

April 2023

CLINKER



BREAKER

Florida Artist Blacksmith Association

Established May 18, 1985



1st Annual South Florida Farrier/Blacksmith Swap Meet

Saturday, APRIL 8th, 2023
9am - 2pm

Location:

New Farm Farrier Supply
2051 Global Court
Sarasota, FL 34240



All are welcome; young, old, new and seasoned 'smiths.
Please come bargain hunt and fellowship with like-minded
makers, hobbyists, farriers and blacksmiths from around the
state of Florida.

Donuts and Coffee will be provided by the
Florida State Farriers Association.

Please Call Earl Ellerbee at 863-441-0081 to reserve a vendor's
spot. Vendor set up and parking space is limited so please call
in advance for reservation. Tables will not be provided.

**Upcoming
FABA Events**
FABA is involved in
several upcoming
events, including a
Farrier/Blacksmith
Swap Meet in
Southwest Florida
and the 2023
SBA Conference
in Madison, GA

2023 Southern Blacksmith Association Conference



Regional Events & Information

FABA now has seven regions, and regular meetings are held in each region on the following Saturdays of each month: 1st Saturday—NE, 2nd Saturday—NW, 3rd Saturday—SE, 4th Saturday—Far West & SW. The NNE meetings will be the 2nd or 3rd Saturdays (depending on the month) in 2023, and the first Gainesville Regional Meeting will be Feb. 18, 2023. The regions have no boundaries – everyone is welcome everywhere. Come to more than one if you can! The dates may vary, so check the schedule noted in the Regional Reports or on Facebook, or contact the Regional Coordinator. Our meetings are informal gatherings around the forge. Prospective members are always welcome. Come for all or any part of a meeting, bring your tools or just watch. Most meetings run from 9 a.m. to 4 p.m., and you'll want to bring a bag lunch if not otherwise noted. If you have any questions about events, please check the region's Facebook page or contact the Regional Coordinators:

Gainesville Region	Jordan Borstelmann	352-727-8260	crookedpathforge@gmail.com
Central Northeast Region	Heinrich Hole	386-848-6982	heinrich.faba@gmail.com
North Northeast Region	Doug Hayes	910-330-7601	djhayes29@hotmail.com
Northwest Region	John Pfund	850-528-3280	johnwpfund@aol.com
Southeast Region	Peter Hill	651-635-6022	blazeblades561@gmail.com
Southwest Region	Antony Fenn	617-320-4781	antony.fenn@gmail.com
Far West Region	Christopher Sandlin	850-865-9596	Chris@traditionsworkshop.com

Florida Artist Blacksmith Association (FABA)

is a nonprofit organization chartered with the state of Florida that is dedicated to promoting and expanding the horizons of architectural, artistic and practical blacksmithing while preserving the rich heritage of this craft.

FABA Officers and members assume no responsibility or liability for injuries or damage caused as a result of the use of any information, materials, design, techniques, etc., contained in this newsletter; our website, www.blacksmithing.org; our Facebook Page at www.facebook.com/FloridaBlacksmiths; any of our regional Facebook pages; or provided at meetings or demonstrations.

Contributions to FABA are tax-deductible to the extent provided by law. FABA publishes the Florida Clunker Breaker monthly and FABA membership includes a subscription. We solicit correspondence and unpaid articles on any subjects related to FABA's purposes. Send to editor@blacksmithing.org. Materials submitted must be your own work, and citations of others must be clearly identified. By submitting materials, you are allowing FABA to edit, print and post them to FABA's website. ABANA Chapter newsletters may reprint non-copyrighted material, if it is credited to the author and this newsletter. You need the publisher's permission to reprint copyrighted material unless otherwise noted.

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Spring Blacksmithing Activities & Opportunities

By the time you receive this copy of the Clinker Breaker the Southern Blacksmithing Association Conference will be less than two months away. It is FABA's year to host the conference at Lion's Club Fair Grounds in Madison, Georgia. The event is Thursday, May 18th, through Saturday May 20th, 2023. Past President Mark Stone has been leading our effort and a number of our members are participating and even demonstrating.

But we can always use a little more help. For more information please see Mark's write up on page 4 of this month's Clinker Breaker, and call him if you want to volunteer.

Hats off to Tony Fenn and Trez Cole for reaching out to the Farrier community and setting up the First Annual Farrier/Blacksmith Swap Meet.

The event will be Saturday, April 8, 9AM-2PM at the New Farm Farrier Supply, 2051 Global Court, in Sarasota FL. There will be a number of demonstrations by both Farriers and Blacksmiths, plus everyone is encouraged to bring along any tools, iron, or art work they want to sell or swap.

Following the demonstrations there will be open forge time for those who want to try their hand at moving hot metal. However, if you want to participate, please come dressed appropriately with safety glasses. Also, encourage others to attend/observe this unique event in southwest Florida!

I note BAM (Blacksmith Association of Missouri) will be holding their 31st Annual Ozark Conference April 27th - April 30th, 2023 at the Missouri State Fairgrounds in Sedalia, MO. It is a long drive but they have three demonstrators (Nick Rossi, Lisa Elias and Glenn Horr) who will make the travel time worth the effort. www.bamsite.org

A little closer to home is the 34th Annual Batson Bladesmithing Symposium & Knife Show conducted at Tannehill Ironworks Historical State Park in McCalla, Alabama on March 31, April 1-2 2023.

They will have three knife maker "headliners" (ABS Master Smith Terry Vandevanter, ABS Master Smith Tim Potier, and Cutler Hall of Fame inductee Tim Potier) plus 10 more demonstrators over the three days of their event.

Get more information at Alabama Forge Council (alaforge.org).



David Sandlin
FABA President

Fortunately, you don't have to go far to learn more about blacksmithing as we have our own FABA monthly regional meetings, now held at seven locations around the state. Each meeting offers an opportunity to learn something from fellow blacksmiths. Check with your nearest regional coordinator to see what demonstrations and open forge events are happening in our own backyard.

Finishing the job:

I have been looking into alternative finishes for my blacksmith projects. Traditional linseed oil, turpentine and bee's wax finishes have great holding power. I've read one account where iron in a church has held this finish for 500 years and counting, yet sometimes you want something different. Of course, Rust-Oleum paint gives you a myriad of choices, prime the steel and then paint with any color in their pallet – and there are lots of them.

Between these two systems is a process called patina.

I've become a fan of patina. I like its natural look and the variety of earthtone colors the chemicals can generate. My current go-to product is Steel-FX (<https://steelfxpatinas.com>).



Steel FX on 16ga sheet steel

Gun bluing is another choice I like. With any patina, once using the chemicals to impart colors to the steel, a process that usually takes only seconds, you quickly rinse off the excess chemicals with tap water and then blow dry with compressed air.

Afterwards a clear lacquer preserves the look, which is similar to flame treated steel (without the potential for warping).

I've also looked into epoxy coatings, water based clear finishes, even powder coatings. However, the biggest downside to any of these alternatives is cost. Which is why I keep returning to linseed oil/turpentine/bee's wax. But the quest continues!

If any member of FABA feels they have a good grip on this subject maybe you might want to do a presentation at our next annual conference? If so please contact me or our program chair, Henrich Hole.

President's Note continues, next page

Safety Note:

We expected freezing temperatures in the panhandle this week. On days like this, my daughter Jennifer tells me “Daddy, it’s freezing cool.” Of course, in Florida even on our coldest days it really is pretty mild. (Especially after having lived in North Bay Canada where we’d see -60!) Still, locally it’s cold enough that you might bundle up a bit in the morning while getting the fire started. A word of caution. The warm insulated shirts or jackets we often wear outdoors are often made of extremely flammable materials. For example, some of the best insulating under clothing is light and hydrophobic, a perfect way to stay warm, but hydrophobic materials are made of synthetic poly fibers, which are not only combustible, but also have plastic materials that will melt into your skin requiring surgical skin grafts if it were to catch fire. Bottom line, never wear flammable synthetics during hot work. Check the labels if you are not sure.

Hope and pray your anvil rings true throughout the year, and hope to see you at the Madison convention!

— **David Sandlin, President**

Support our FABA business members

DAMASCUS SPONSORS

David Sandlin - Traditions Workshop - Fort Walton Beach, FL

STEEL SPONSORS

Greg Hagen - Holland Anvils - Holland, MI

John Elliot - Blacksmith Supply - Chester, VA

Michael Oliver - Turn and Burn Metalworks - Lakeland, FL

Doug Hayes - Iron Osprey Forge - St. Augustine, FL

IRON SPONSORS

Scott Brown - Medieval Smith - Land O' Lakes, FL

Jordan Borstelmann - Crooked Path Forge - Gainesville, FL

Rick Smith - Gainesville, FL

Nicole Horenstein - High Springs, FL

Mark Fillmore - Naples, FL

Interested in being a FABA sponsor or expanding your sponsor listing? Please contact FABA treasurer Doug Hayes at djhayes29@hotmail.com and include your business name, tag line, and point of contact information for use in the Clunker Breaker and online.

2023 Southern Blacksmith Association Conference



Here we are, Spring has sprung, the Easter Bunny is moving down the trail, and the SBA Conference in Madison, GA, is a few short weeks away, May 18-20.

The final touches are being applied and the loose ends being tied up of what should be a great conference.

Feature demonstrators Liam Hoffman and Matt Jenkins will share their knowledge and techniques. Each of the seven chapters will be putting on three-hour mini demonstrations. FABA's own John Pfund and fellow instructors will be hosting anyone who wishes to learn to make tongs, and green coal classes for beginners will provide plenty of blacksmith viewing and forging opportunities.



We also have a full slate of family classes including Broom Tying, Basket Weaving, Woven Fiber Wall Hangers, Wire Jewelry, Rib-

bon Flowers, and Kumi Himo Japanese Braiding to give non-blacksmith attendees another activity to partake in.

Buck in the bucket, Tailgate Sales, Big Blu, Blacksmith's Depot, and Blue Moon Press will provide plenty of opportunities to expand your toolbox and your library of blacksmithing knowledge. Greg Cuumba will also have the Gallery expertly presented with People's Choice voting on your favorite Gallery entry and also a blade competition for the most well-like blade submitted by each chapter. Peter Hill has volunteered a blade for Florida's entry and auction.

It will be a great time to reconnect with distant friends and we hope to see you there. For registration and more information, go to SBAconference.org. See you there!

Regional Reports



Gainesville Region Report

The Gainesville Region joined the Bearded Brotherhood of Blacksmiths to celebrate its annual Ball on March 3rd through March 5th.

We gathered together at the Swampfest in Weeki Wachi. With the aid of FABA, we set up tents and forging areas and were able to demonstrate throughout the weekend.

Not only did the Brotherhood manage to stay sober during the Swampfest event itself (pause for applause), we also forged a barbecue tool set and stand to be raffled off at the end of the weekend. All the tools were forged on site, each made by a different smith.

Several valiant attempts to forge a two pronged fork were made. BBB members fought clouds of insects, billowing flames, insidious cold shuts, and confounding stress cracks to no avail. It finally took our newest official member, Kirk Sullens, to save our butts and make a decent fork. A good



time was had by all.

Tony Fenn (Southwest Region Coordinator) showed us all how to create a little chompy alligator, so at least there was one thing done professionally. ;)

Special thanks to James Worm, for organizing the madness, NFG Mike, and the Ox Man, for cooking.

Thanks also goes to our hosts Garden Gate Estates, <https://gardengateestate.com>. I still can't believe they let a bunch of us dirty mongrels into such a fine establishment.

We'll be having the meeting at Crooked Path Forge again on April 15th at 9AM. There will be an Iron in the Hat. The forge is at 2308 NW 71st Place, Bay D, Gainesville, 32653.

— **Jordan Borstelmann, Gainesville Coordinator**



SW Region Report

Our SW February meeting was at the forge at Crowley Heritage Museum east of Sarasota.

There was an excellent effort from the guys that took up the challenge of forging a piece of 3/4" square by 7" into something from their imagination. This turned out to be a great learning opportunity for new smiths and a teaching opportunity for experienced smiths. As always, it was also a chance to meet up and connect with long time FABA friends.

I would say a fun days forging was had by all.

— **Tony Fenn, SW Region Coordinator**



SW Region Meeting, March 25

The SW FABA meeting will be at 10am on March 25th at Heritage Village, 11909 125th St., Largo, Florida 33774.

The forge is a pole barn about 30 foot long and the 3 forges are under the roof and there's plenty of seating, picnic tables, bathrooms and a big parking lot.

At the meeting we will reproduce a demo that the amazing Pete Braspeninx gave at our last FABA conference. This is a key and wedge join through a 1/2" hole punched through 1/2" square bar.

After the demo, materials will be provided for attendees

who want to try their hammer skills. But first we will need to make a slot punch and a drift; as having the right tools is essential.

As always please bring something for a Potluck lunch and an item for Iron in the Hat. Bottled water will be provided.

Please check our FABA SW Facebook page at www.facebook.com/groups/228279738123674 for more information, or contact me at antony.fenn@gmail.com.

— Tony Fenn, SW Region Coordinator

South Florida Farrier/Blacksmith Swap Meet, April 8

Blacksmiths practice the age-old art of forging tools and decorative metal work from iron or steel. Most modern blacksmiths don't shoe horses, these specialists are Farriers. The crafts of farriery and blacksmithing are as old as Christendom but it is rare that we get together and learn from each other. Here in South Florida we thought it was time to bring Blacksmiths and Farriers together to watch and learn from each other.

On the Saturday, April 8th, please plan to attend the 1st Annual South Florida Farrier/Blacksmith Swap Meet

FABA Southwest will be setting up a large tent and a number of forges and equipment for all day demonstrations and learning experiences.

- See a demonstration of shoe-making by a competitive Farrier
- See a demonstration of forging tong jaws and boss in one heat by a skilled Blacksmith
- Come work with a Farrier to make a shoe
- Have a go at tenon joinery techniques with a Blacksmith

Open forge time will also be available for those who want to hit some hot steel. (Come dressed appropriately and wear safety glasses).

Bring along any tools, iron or art work you want to sell or swap.

Members of the public are welcomed to this unique event and to come and watch and enjoy the practice of these ancient and modern crafts.

— Tony Fenn, SW Region Coordinator

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9am - 2pm

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2051 Global Court
Sarasota, FL 34240



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Donuts and Coffee will be provided by the Florida State Farriers Association.

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NW Region Meeting Report

The Northwest Region had its March meeting at the home of Marcia and Craig Hines. It was great weather for blacksmithing.

Some of us were late from having to detour around an accident but 43 people signed in. I'm not sure how many people were participating in the tong making class. We filled up the shop and at least a half dozen pairs of tongs were made.

Hamburgers and hotdogs were grilled for lunch and lots of sides and desserts were brought by members, so we had plenty to eat. After lunch we went back to making tongs and some stayed at it most of the afternoon.

Thank you to our hosts and to all the people who helped to make the meeting a success. Setting up the lunch, manning the grill, bringing donations for the lunch and the raffle, running the raffle, setting up the class and helping to teach.

Craig made an excellent story board, showing how to make the tongs step by step and donated the pair of tongs he made in the class to the raffle. The raffle brought in \$330.

— John Pfund, NW Region Coordinator



NW Region Meeting, April 8

Hello everyone and greetings from the Northwest Region. We've got a lot going on in the next couple months, so let me tell you about it.

April first is the start of [Aunt Louise's Farm](#) spring season and it doesn't end until May 13th. For all of those Saturdays, they're open from 10am to 6pm and 2pm to 6pm on Sundays. It's 7 Saturdays and 5 Sundays. On April 9th they are closed for Easter Sunday.

We'll have the Blacksmithing equipment set up the whole time and everyone is invited to come out and spend some time with us any time they can. This will be an open forges activity, where you can work on what you choose, but we're encouraging people to work on different methods of making tongs.

We're going to hold our next two meetings at ALF, April 8th and May 13th. For the April 8th meeting we'll have another free tong-making class, this time making no-tong tongs and cold cut sandwiches for the meal.

For the May 13th meeting we'll make some upset-the-boss tongs and grill hamburgers and hotdogs like we did in March. That Saturday will be the last day of their spring season and we'll pack up the equipment and get ready to take it to the Madison event the next weekend.

Why all the tong making? Glad you asked. We're going to offer a free tong-making class at Madison for the duration of the event. First come, first served, open entry, open exit, work at your own pace.

We will have several kinds of tongs to make at all levels of difficulty and are encouraging everyone to give it a try.

But wait, there's more. We're still teaching classes in Blountstown at the Panhandle Pioneer Settlement on the first and third Saturdays of the month. Chris Cauthen and Craig Hines will keep them going until the weather gets too hot and we stop for the summer.

I'll be at Aunt Louise's Farm for all the days they are open and besides all the tong making, I'll be starting a new Blacksmith Challenge with the hope of getting a toolbox finished by the end of their spring season.

The address for Aunt Louise's is 8101 Waukeenah Hwy, Monticello, FL 32344.

One more thing, we've started having open forges at Roger Bell's house every week on Tuesdays. We usually start at 8 or 9 AM and stay most of the day. Sometimes Roger makes us lunch.

Roger's address is 7685 Deepwood Trail, Tallahassee, FL 32317. That's it for now. I will follow up on all this in the May Clinker Breaker and let you know how it's all going.

I hope to see you there!

— John Pfund, NW Region Coordinator

Walt Anderson Scholarship 2023

This scholarship was established to honor the memory of Walt Anderson, one of our charter members.

Its purpose is to further the craft of blacksmithing and is available to any FABA member in good standing. The award is limited to the actual cost or \$1,000, whichever is lesser. It may be used for materials, tuition, lodging and transportation (paid at the rate of 43.2 cents per mile or the actual cost of public transportation, whichever is lesser).

A letter of application or a detailed email may be submitted provided the applicant answers the following questions:

1. What is your name, address and phone number?
2. How much experience in blacksmithing do you have?
3. How will this instruction help you with your blacksmithing craft?
4. What is the name of the school you wish to attend?
5. What is the name of the course and the name of the instructor teaching the class?

6. What costs will be incurred (tuition, lodging, transportation, etc.)?

Note: By accepting the Walt Anderson Scholarship, the applicant agrees to provide a demonstration of skills learned at a regular FABA meeting, and write an article concerning the learning experience, including a "how-to" article for publication in the Clinker Breaker.

The next item is not required but strongly suggested: An item should be made with the new knowledge and offered for auction at the Annual Conference.

Completed letters of application or emails should be sent to John Butler, Chair, FABA Scholarship Committee, 777 Tyre Road, Havana, FL 32333 or jgbutler@sprintmail.com.

Deadline for receipt is June 30, 2023. Three finalists will be recommended to the Board. The decision of the Board shall be final. The successful applicant will be notified.

Jerry Grice Scholarship 2023

This scholarship was established to honor the memory of Jerry Grice, one of our charter members.

Its terms, award and conditions match the Walt Anderson Scholarship. Deadline is December 31, 2023.

Far West Region Meeting Report

At the Far West meeting, we continued our journey through the journeyman standards booklet but this time we had a slight twist. The goal was to raise a half sphere off a sheet steel then flatten the bottom slightly so it could rest on a flat surface and be used as a bowl for lunch. Of course a bowl by itself would make eating pretty messy, so David Sandlin also demonstrated how to make an eating pick to go with it. You had until lunch to finish both so you could eat!

Thanks to all the new people that came out to the event.

— **Christopher Sandlin, Far West Coordinator**



Far West Region Meetings

The Far West Region meeting schedule for 2023:

March 25, 9 a.m. to 2 p.m. at St. Michael's Brewery in Navarre, FL. We plan to make bottle openers and Mighty Hamster Swords during this meeting. Surprised? Well, after all, we are meeting at a brewery.

As usual we will set up our 20'x30' tent starting at 9AM with intent to start our business meeting by 9:30.

Demonstrating how to drift a hole is one of the journeyman standards and a bottle opener is a great example of this application. Following the demonstration, we will have open forge time where you too can try your hand at drifting a 1" hole in a 1" wide bar.

However, starting at 12 o'clock, we will begin offering non-members an opportunity to also make bottle openers and Mighty Hamster Swords with one-on-one supervision. Our vision for this effort is to encourage new FABA memberships and potentially earn some money for the organization. If you can, we'd appreciate your assistance with coaching and helping these future FABA members throughout the afternoon.

April 22, 9 a.m. to 4 p.m. at John Butler's Family Farm 4112 CR-197A, Pea Ridge, in Milton, FL. We will run this

meeting as a FABA fundraiser, offering a class open to the public on how to make a Viking era utility knife (\$110 for the class includes Sonny's BBQ lunch).

May will be at the Timber Creek Distillery, 6451 Lake Ella Road, Crestview, FL. We plan to initiate our project for the FABA conference that day.

In June we take a break from our travels and will be back at Traditions Workshop. July and August locations are to be determined. We are open to suggestions, especially if you are willing to host at your location.

September 30th (not the 23rd, told you there would be exceptions) is at Traditions Workshop so we can prep the trailer for the pilgrimage to the annual FABA conference in Gainesville on October 20-22.

Our October 28 meeting will be back at Traditions Workshop so we can unpack the trailer and swap stories/lessons learned from the conference.

November 18th is when we will have our annual forging competition at Timber Creek.

Hope to see you at most if not all these events.

— **Christopher Sandlin, Far West Coordinator**

NNE Region Meeting Report



The North Northeast had a nice meeting with a dozen folks who showed up and we demonstrated and discussed temper colors with temper strips and then some folks made and heat-treated punches and Kirk helped folks do reverse twists using a torch.



Some new folks, some old regulars and a good time for all.

NNE Region Meeting, April 8

Our next meeting is April 8 at Iron Osprey Forge in St. Augustine.

— **Doug Hayes, NNE Region Coordinator**

Central NE Event, April 1-2

There will be no meeting for the Central NE Region in April. Instead, come join us for the Spring Frolic, April 1-2, at the [Pioneer Art Settlement](#), 1776 Lightfoot Lane, Barberville, Florida 32105. There will be loads of activities and historical demonstrations to fill your day.

Learn more about the region on its Facebook page at facebook.com/groups/www.faba.org.

— **Heinrich Hole, Central NE Coordinator**



THE FLORIDA CLINKER BREAKER

Florida Artist Blacksmith Association

David Sandlin, President
114 Choctaw Cove
Valparaiso, FL 32580



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April 2023

FABA Officers

President	David Sandlin	david@traditionsworkshop.com
Vice President	Lisa Anne Conner	vicepres@blacksmithing.org
Interim Treasurer	Doug Hayes	Treasurer@blacksmithing.org
Secretary	Tia Kitchen	secretary@blacksmithing.org
Past President	Mark Stone	markham62@comcast.net
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Trustee NE	Bill Harris	wrabh01@gmail.com
Trustee SE	Steve Silvers	SEtrustee@blacksmithing.org
Trustee SW	Trez Cole	nokomisforge@hotmail.com
Editor	Jennifer Jhon	editor@blacksmithing.org
Program Chair	Erin Harlow	fabaprogramcoordinator@gmail.com
WebMaster	Jessica Sandlin	fabawebmaster@gmail.com

FABA Membership Application: Membership begins when your application and \$30 membership fee is received. Membership is per family and lasts one year. Use your credit card to join or renew your FABA Membership via Square by going to www.blacksmithing.org and clicking the **JOIN FABA** button to access the Square payment system.

OR send the below application and your check to "FABA" for \$30 to FABA's temporary Membership Secretary at:

FABA Membership Secretary,
C/O Sandlin
114 Choctaw Cove
Valparaiso, FL 32580

NAME _____

FAMILY MEMBERS _____

ADDRESS _____ CITY _____ ZIP _____

PHONE _____ CELL _____ EMAIL _____

DATE _____ NEW _____ RENEWAL _____ I want B&W Newsletter by mail (quarterly) _____ OR Color Newsletter by Email _____