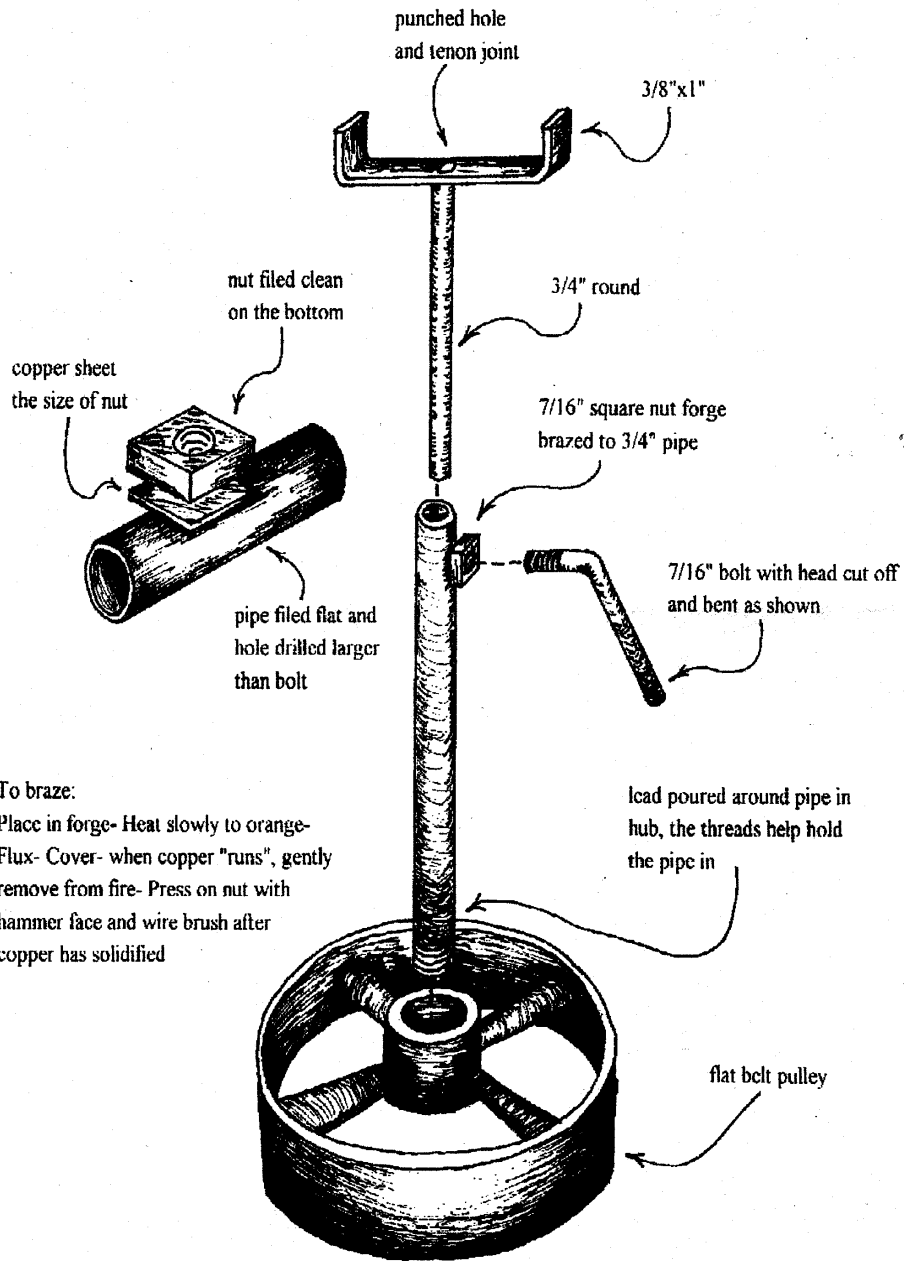


Blacksmith's Helper

By Ira Smith

From The Hot Iron Sparkle

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To braze:
 Place in forge- Heat slowly to orange-
 Flux- Cover- when copper "runs", gently
 remove from fire- Press on nut with
 hammer face and wire brush after
 copper has solidified